

MOTOR CIRCUIT
 120V 50/60 HZ
 * ROTATION AS VIEWED FROM MOTOR END
 MOTOR SPEED : SEE CHART

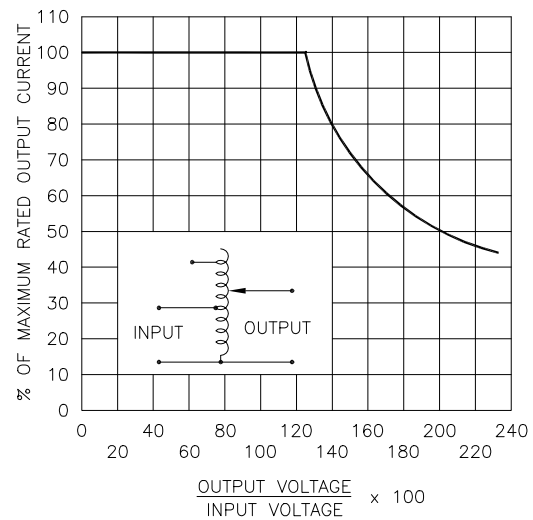
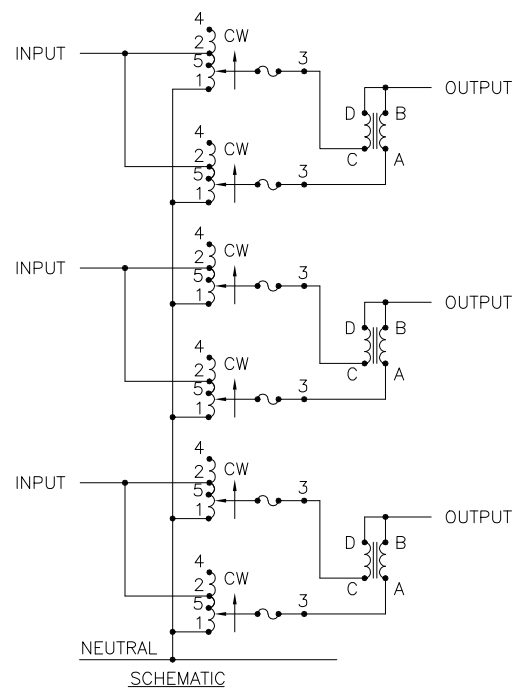


FIGURE A
 MAXIMUM OUTPUT CURRENT OF ANY DUAL INPUT VOLTAGE OR VOLTAGE DOUBLER UNIT OPERATED AT LOWER INPUT VOLTAGE.

MAXIMUM OUTPUT CURRENT IN OUTPUT VOLTAGE RANGE FROM 0 TO 25% ABOVE LINE VOLTAGE. AT HIGHER OUTPUT VOLTAGES, OUTPUT CURRENT MUST BE REDUCED ACCORDING TO RATING CURVE, FIGURE A.

++ MAXIMUM KVA AT MAXIMUM OUTPUT AND CORRESPONDING DE-RATED CURRENT. MAXIMUM KVA AT LOWER OUTPUT VOLTAGES MAY BE CALCULATED FROM RATING CURVE, FIGURE A.

V.D. = VOLTAGE DOUBLER.

SPEED (SECONDS)	MODEL NUMBER
15	15M6020-6Y
30	30M6020-6Y
60	60M6020-6Y

WIRING	SPECIFICATIONS						TERMINAL CONNECTIONS		
	INPUT		OUTPUT		SHAFT ROTATION FOR INCREASE VOLTAGE	FOR INCREASING VOLTAGE AS VIEWED FROM ROTOR END			
THREE PHASE WYE	VOLTS	HERTZ	VOLTS	MAX. AMPS		MAX. KVA	INPUT	JUMPER	OUTPUT
	480	50/60	0-480	70	58.1	CW	4-4-4	---	B-B-B
		60	0-560	70	67.8	CW	2-2-2	---	B-B-B
240	60	0-560	70 [#] 30 V.D.	29.1++	CW	5-5-5	---	B-B-B	

UNLESS OTHERWISE SPECIFIED, TOLERANCE IS ±
 DECIMALS HOLES .12 .002 ANGLES DRAFT 1° 1-1/2°
 .XX .004 .005
 .XXX .005

MATERIAL: ALL DIMENSIONS APPLY AFTER PLATING

TITLE: SPEC. CONTROL DRAWING
 MOTORIZED VARIABLE XFMR
 TYPE: M6020-6Y

STACO ENERGY PRODUCTS CO.
 A Components Corporation of American Company
 302 Gadsden Boulevard Dayton, Ohio 45403 USA

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 DECIMALS HOLES .12 .002 ANGLES DRAFT 1° 1-1/2°
 .XX .004 .005
 .XXX .005

MATERIAL: ALL DIMENSIONS APPLY AFTER PLATING

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DRAWN BY: TIM RAU DATE: 11/18/96 FIRST USED ON: DO NOT SCALE DWG.
 CHECKER: DATE: WEIGHT APPROX.: CAGE CODE: 83008
 ENGINEER: DATE: SCALE: .25=1 SHEET 1 OF 1

DWG. NO. 032-8363